# The Health, Safety and Welfare Policy

# Training for Industry

## Message from the Managing Director

The directors and management team of the TTE Technical Training Group place the highest our context and the specifics associated with priority on the health, safety and welfare of everyone involved in carrying out our business

We regard the attainment of high and continually improving standards of health, safety and welfare to be of prime importance and fundamental to the future success of our business.

I am very proud of TTE's health, safety and environment record and safety culture and commit to constantly strive to improve our performance and implementation and maintenance of the highest raise awareness of the importance of a safe working standards of health, safety and welfare associated environment for all employees and learners. The diversity of TTE's activities and customers makes us more than just a business and we have a responsibility to ensure that health, safety and environmental protection is a fundamental element We undertake to continually review and develop our of the TTE experience.

This statement of Health, Safety and Welfare Policy together with the associated responsibilities and arrangements (processes, controls, training, instruction, information, guidance and records)

It is the policy of the TTE Technical

Training Group (TTE) to effectively

manage all of its business activities so

to the health, safety and welfare of its

member of the public who may be

associated with its business activities.

affected by them.

employees, learners, customers and any

This policy means that TTE will comply with

all legislative requirements and appropriate

codes of practice and will take any additional

measures it deems necessary to control risks

The application of the policy will be a prime

consideration in the management of all TTE

activities. Health, safety and welfare matters

will be ranked as the first priority throughout

as to avoid causing any unnecessary harm

Statement of Intent

have been prepared following consideration of Occupational Health and Safety (OH&S) risks and opportunities. We have set health and safety objectives to determine actions to achieve them. Objectives are SMART to ensure that once set, they can be monitored to conclusion and evaluated for effectiveness to remove or reduce risk

### Commitment

I, and the other members of the Board of Directors are committed to this Policy and to the with all of our business activities, we expect every employee and learner to share this commitment and to work together to achieve it.

safety management systems, with the overarching aim of conducting our business activities in a manner that does not affect the health and safety of any employees, learners, contractors, visitors or members of the public, and does not adversely affect the environment.

TTE will, so far as is reasonably practicable, strive to:

• Provide and maintain systems of work that are safe

• Ensure safety and absence of risks to health in

transport of articles and substances

connection with the use, handling, storage and

• Provide such information, instruction, training and

employees and learners are competent to supervise or

undertake their work activities and are aware of any

protect against them, and also providing information

throughout the business and educate employees and

• **Provide** and maintain work places in a condition that

are safe and without risks to health, including safe

learners on all health, safety and welfare matters

related hazards, and the measures to be taken to

on relevant hazards to any persons whose health,

safety and welfare might be affected by them

**Promote** a positive health and safety culture

supervision at all levels necessary to ensure that

and without risks to health

means of access and earess

We are committed to provide safe and healthy working conditions to prevent work-related injury and ill health and for the continual improvement in OH&S management and performance through the integrated business management system.

The management system has been developed to assist the company, our managers, employees and learners in their commitment and obligation to comply with and fulfil applicable legal and other requirements such as the Health and Safety at Work Act 1974, associated Regulations, agreed Codes of Practice and Guidance Notes and the requirements of BSEN ISO45001. It has been integrated with other processes to also meet the requirements BSEN ISO9001 and BSFN ISO14001.

We are committed to working with our management and staff and where relevant, their representatives, on all matters relating to health, safety and welfare. This will be through the consultation and participation processes in place with a shared mission of eliminating hazards and reducing OH&S risks.

Provide and maintain work environments that

facilities and arrangements for employee's

• Ensure that employees and learners are fit for

learners in all matters relating to their health,

Employees and learners are reminded that they have

a legal responsibility to take reasonable care for the

adopting agreed safe working practices, such that

they do not put themselves, fellow employees and

To promote good business practices and work ethics

encourages the co-operation and the involvement of

all employees and learners within the organisation.

covering health, safety and welfare at work, TTE

health and safety of themselves and others by

Consult with, and involve employees and

the work they are required to do

learners or others at risk

are safe, without risks to health and with adequate

### Organisational Health and Safety Responsibilities

The Board of Directors

- Are responsible for the implementation of the Health. Safety and Welfare Policy and will: Ensure that health and safety responsibilities are properly discharged:
- Review health, safety and welfare performance regularly:
- Ensure that the Health, Safety and Welfare Policy statement reflects current
- Ensure that management systems provide for effective monitoring and reporting of health, safety and welfare performance

### General Responsibilities of Directors. Managers, Employees and Learners

The Group Managing Director

### Is responsible and accountable to the Board of Directors for

- Ensuring that the Health, Safety and Welfare Policy is implemented by agreeing a programme of continuous improvement for health, safety and welfare, setting objectives and monitoring their effectiveness and the attainment of agreed objective
- Conducting an annual review of the Health, Safety and Welfare Policy to ensure that the policy remains effective, valid and fit for purpose.

### The Group Finance Director

### Is responsible and accountable to the Group Managing Director for:

- Reporting on the progress of the implementation of the Health, Safety and Welfare Policy and the performance against agreed objectives;
- Publishing details of the organisation and arrangements for implementing the Health. Safety and Welfare Policy at each site:
- Ensuring that those to whom health and safety responsibilities are delegated are trained. and competent and are provided with sufficient resources to enable those duties and responsibilities to be fulfilled;
- Ensuring that reports drawing attention to any weaknesses in practice or procedures are properly prepared and action taken to eliminate those weaknesses.
- Ensuring the provision of adequate resources and support are available for the effective implementation and operation of the Health, Safety and Welfare Policy.

The Health, Safety, Security, Environment and Facilities Manager

### Is responsible and accountable to the Group Finance Director for:

- Compliance in respect of Health, Safety and Environmental legislative require Monitoring and assessing changes in legislation or standards and advising on the impact and the action necessary to meet such changes;
- Proposing any revisions to the Health, Safety and Welfare Policy, to review the policy regularly, amend and update it where appropriate and to communicate any such changes to all employees and learners;
- Issuing statements of subordinate health & safety policy on particular topics and any revisions of such statements;
- Keeping health and safety policies under review and develop proposals for new policies
- Monitoring health and safety assessments or otherwise the implementation of the Health, Safety and Welfare Policy and subordinate policies and procedures;
- Providing a co-ordinated and effective advisory service on health, safety; safeguarding of employees, learners and vulnerable adults; fire prevention and environmental protection;
- The development and implementation of an effective and cohesive health and safety and environmental management system;
- The provision of comprehensive analysis and reports on health, safety and environmental performance against agreed targets and objectives.

### The Health and Safety Adviser

### Is accountable to the Group Health, Safety, Security, Environment and Facilities (HSSEF) Manager and is responsible for:

- Providing comprehensive legal knowledge of the relevant legislative requirement relating to health and safety, advise on their implications across the business and determine the most appropriate methods of compliance, implementation and auditing Advising the Group HSSEF Manager on the health and safety aspects of workplaces and activities, including identification of risks, dangers, hazards and control measures.
- Coordinating effective arrangements for consultation with employees and learners on all aspects of health, safety and welfare.
- Promoting, passionately a positive and proactive 'Safety Culture' across all aspects of
- TTF's husinesses activities.
- Preparing reviews and development plans for staff and learners and be responsible for reporting to the Group HSSEF Manager on all aspects of health and safety

### The Group Human Resource Manager

### Is responsible and accountable to the Group Finance Director for: Statutory compliance in respect of mental health and wellbeing;

- · Monitoring and assessing changes in mental health and wellbeing legislation or
- standards and advising on the impact and the action necessary to meet such changes;
- Proposing any revisions to the Health, Safety and Welfare Policy in respect of mental health and wellbeing provision;
- Keeping human resource policies under review and developing proposals for new policies as necessary;
- · Providing a coordinated and effective advisory service on mental health and wellbeing; The provision of comprehensive analysis and reports on welfare, mental health and wellbeing performance against agreed targets and objectives.

### **Senior Managers**

### Are responsible for:

- Ensuring that risk assessment methodologies are implemented to identify, analyse and control effectively hazards and risks associated with all business activities:
- The development, maintenance, review and where necessary, revision ganisation and arrangements required to implement this Health, Safety and Welfare Policy within the framework established by this organisation:
- The promotion and communication of healthy and safe working procedures an conditions to control of the risk of damage to people, plant, equipment, products and the environment:
- Securing compliance with legal obligations in relation to health, safety and welfare. safeguarding of employees, learners and vulnerable adults; fire prevention and environmental protection:
- Ensuring that others who carry out work visit the organisations' sites or provide services to adopt similar standards in relation to health, safety and welfare, safequarding of nployees, learners and vulnerable adults; fire prevention and environmental protection when working on TTE assets and facilities

### Line Managers

### Those who directly control the work of others.

Are responsible for planning, organising and controlling work activities in compliance with the Health, Safety and Welfare Policy arrangements and to ensure that:

- Risk assessments have been undertaken to identify, analyse and control the significant. hazards and risks associated with operational activities in accordance with relevant internal protocols, procedures and legislative requirements
- Safe working procedures are prepared, communicated and adhered to and that safe. working conditions are established and maintained
- Employees and learners are trained and instructed in safe working methods and Accidents, incidents and near misses are investigated fully, taking steps whereve
- possible to ensure preventative techniques are adopted to eliminate and reduce
- Safe behaviour is encouraged including the application of problem solving techniques in addressing health, safety and welfare issues at shop floor level.

### **Employees and Learners**

### The general duties of employees and learners are that they must:

- · Take reasonable care for the health, safety and welfare of themselves and other persons who may be affected by their acts or omissions:
- Follow safe working practices and procedures applicable to their work and working
- Only use articles and substances provided for their use, including plant, equipment materials, safety devices and personal protective equipment, in accordance with instructions and training provided;
- Not intentionally, or recklessly interfere with, or misuse anything provided in the interests
- Actively co-operate in applying the Health, Safety and Welfare Policy:
- Take appropriate action to remedy any hazardous situation which comes to their notice, including, where necessary, reporting to their supervisor or manager of that situation.

### Arrangements

### Senior Managers

Are responsible within their area of control for ensuring and securing compliance with the Health, Safety and Welfare Policy and the arrangements contained therein

### Their key responsibilities are set out below:

### Management of Health and Safety

implemented where risks cannot be eliminated.

The promotion of effective health, safety, welfare support, fire prevention and environmental protection by the adoption of recognised management techniques such that hazards are identified, risks are evaluated and suitable controls and safeguards are

Ensuring that suitable and sufficient risk assessment techniques and methodologies are

### Monitoring Employee and Learner Health, Safety and Welfare

Ensuring that procedures are maintained to manage hazards and risks of remote employers; Industrial Placement and Work Experience providers; Associates and Sub-Contractors.

Providing competent, qualified support staff to ensure that employees and learners welfare support needs are adequately fulfilled

Ensuring that there are suitable and sufficient welfare facilities and that they are

### Safety Audits and Inspections

To ensure that regular safety audits and statutory inspections are carried out to identify hazards and risks, monitor standards and procedures and to review how effective these are so that action can be taken where necessary.

### Safe Working Procedures

The preparation, approval and communication of formal practical procedures, to ensure safe working. Establishing systems that ensure Safe Working Procedures are fit for purpose and are reviewed and amended regularly.

### Maintenance

Ensuring that there are systems in place for the maintenance and inspection of plant.

### **Emergency Response**

Ensuring that there are effective and cohesive emergency response procedures in place and that the procedures are reviewed and practiced regularly.

uring there are adequate first aid facilities and a sufficient number of qualified, npetent first aiders to provide adequate levels of cover for all business activities.

### Health Surveillance

To identify business activities that are hazardous to health and to ensure regular health surveillance of employees and learners is undertaken where appropriate.

### Accident Reporting and Investigation

The reporting, recording and investigation of all accidents and incidents, and, where necessary the notification of all reportable events, including industrial diseases and dangerous occurrences as defined within The Reporting Of Injuries, Diseases and Dangerous Occurrences Regulations (RIDDOR).

### Management of Change

Ensuring that all proposed changes to business operations and activities are planned and documented, and that health, safety and welfare hazards and risks are identified, analysed, effectively managed and controlled

### New Plant and Processes

The compliance with appropriate Building and Construction Regulations and defined standards of health, safety and welfare in the design and installation of new training facilities.

The provision of appropriate instruction on health, safety and welfare at work and, where necessary, the delivery of training programmes to provide the knowledge and skills to attain individual competencies for safe working. Ensuring that all employees and learners are adequately supervised by trained and

**Employee Consultation, Communication and Involvement** The establishment and provision of a health, safety, security, environment and welfare ttee to ensure the effective joint consultation on health, safety and welfare related

The development and maintenance of procedures to ensure the safeguarding of child young persons and vulnerable adults. These procedures will be inclusive of all employ and learners engaged in all business activities.

### Information and Document Control

Ensuring that effective procedures are maintained to define the levels of controls required for the identification, storage, protection, retrieval, retention and disposition of all relevant

### Performance Management and Review

Maintaining records of all safety related activities and events and analysing them to monitor and review progress and compliance against defined standards and agreed targets and objectives. Records shall remain legible, readily identifiable and retrievable.

Ensuring suppliers provide information on hazards associated with the use of articles and substances and making the information available to those concerned

Implementing, maintaining and monitoring procedures to manage the health, safety and welfare aspects of all contractor and sub-contracted activity

### Visitors and the General Public

easures to safeguard the public from risks to their health. Establishing and implementing measures to safeguard the safety and welfare arising from TTE operational activities.

Establishing, implementing and maintaining an environmental management system and control measures to minimise the effect of TTE operations on the environment.

### Raising Standards and Continuous Improvement

Determining plans and SMART objectives for the purpose of continuously improving health, safety, welfare and environmental performance. To continuously review plans and objectives as to their effectiveness and to identify remedial action, where necessary.

Ensuring that adequate resources and support are made available to ensure the effective implementation and maintenance of health, safety and welfare provision throughout the

The Health, Safety and Welfare Policy will be reviewed at least annually to ensure that it effectively fulfils all legislative requirements and the needs of the business. The Health, Safety and Welfare Policy will be re-issued following any significant changes.











